

Data Sheet

Reference No.: 42998

Fine Blanking Press -hydraulical-

Brand: FEINTOOL
Model: HFA 6300
YoM, approx.: 1983 used
Reconditioned: 1996
Controls: PLC SIEMENS S7 300



Press Design

drive system: hydraulic
frame design: H-frame, monoblock

Slide

total force (nominal): 630 to
stroke: 40 mm

slide (hydr. Press)

approximation velocity max.: 120 mm/s
working velocity min.: 3 mm/s
working velocity max.: 24 mm/s
return velocity max.: 135 mm/s

Tool Dimensions

lower table (left-right): 1260 mm
lower table (front-back): 900 mm
upper table (left-right): 900 mm
upper table (front-back): 900 mm
shut height max.: 400 mm

Strip-Feeder

feeder type: roll feeder
sheet width max.: 450 mm
sheet thickness max.: 16 mm
feeding step max.: 9999 mm
sheet length min: 1 mm
speed max.: 800 m/min
nominal force: 600 kN
pilot release system: yes
band lubrication system: yes
band support rolls: yes

Crop Shear

cutting force: 360 kN

Attachments -Fineblanking Press-

waste cutter: yes

Additional Information:

provided with 2 Hydraulic Pumps
Press is not connected

Seller:

Post-Venta Carreras S.A.
Antonio Vega
Pol. Ind. Els Plans d'Arau C/ Nicolau Copèrnic, 2, 08787
La Pobla de Claramunt, Spain
+34 938 088 099
antonio@prodeq.es

Photos & Documents

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